: REPLACEMENT GLARESHIELD KIT

Wednesday, 13/08/2008 10:08:43 AM

User:

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number : 41185

Estimate Number

: 13307

P.O. Number

Written By

: 13/08/2008 This Issue

Prsht Rev. : NC

First Issue **Previous Run** : // : 41017

Est Rev:B

Type

: SMALL /MED FAB

Part Number Drawing Number

Drawing Name

: D412776011 · D412-776 REVB

Project Number

: N/A : B

Drawing Revision Material

: 05/09/2008 **Due Date**

Qtv:

1 Um:

Each

Checked & Approved By

Comment

DD verified by: LL 08-07-14 revB as per dwg DD verified by:ec

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DC 1.0

2.0

JLD 08.8.28 **CHG001**

DOCUMENT CONTROL

Comment: Photocopy bluefile & type labels per PPP D412-776-011 PACKAGING 1

PACKAGING RESOURCE #1

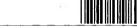


Comment: PACKAGING RESOURCE #1

Pick Packing Kit

D3690041 3.0

Glareshield Assembly



Comment: Qtv.:

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

4.0

Support Assembly



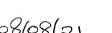
Glareshield Assembly

Comment: Qty.:

batch: - B

1.0000 Each(s)/Unit

Total:



5.0

D3699042

B41019 batch:

C408108121

Support Assembly



Comment: Qty.:

1.0000 Each(s)/Unit Total:

Support Assembly

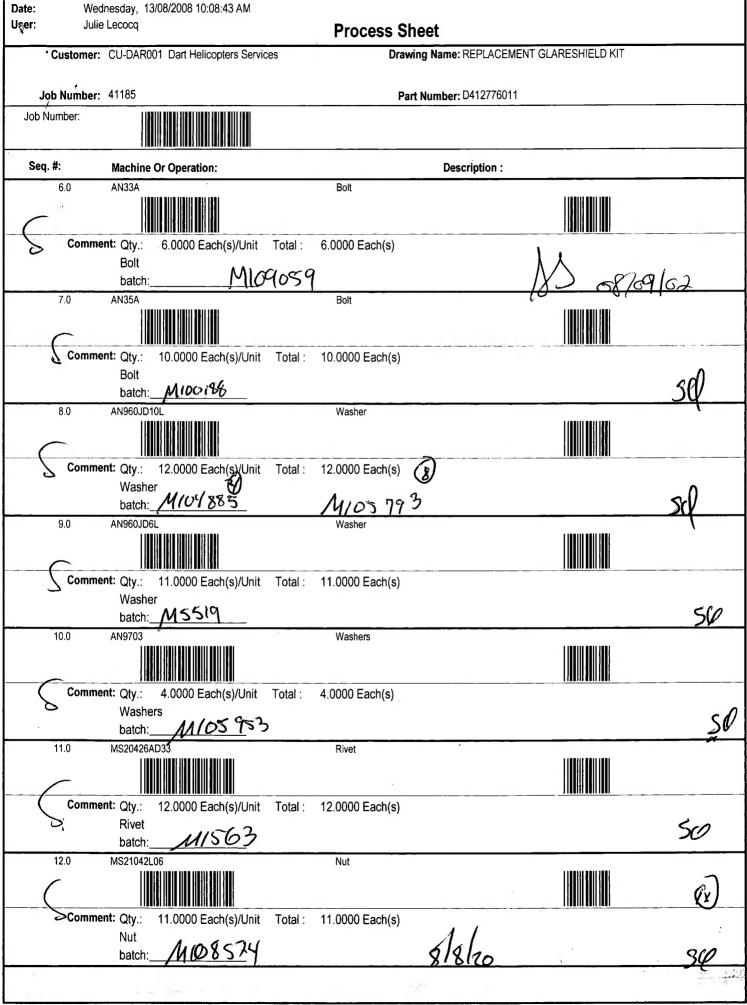
BYIOZO batch:

1 Lollo8/21

Dart Ae	rospace	Ltd								
W/O:			V	ORK ORDER CH	ANGES				· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cat	tegory:	NC	R: Yes N	io DQA	۸:	_ Date: _	
				*		QA: N/	C Closed	l:	_ Date: _	
NCR:			ORK ORI	DER NON-CONFO	RMANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip	Section B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector

NCR:		· W	ORK ORDE	ER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approva QC Inspecto
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NOTE: Date & initial all entries



Dart Aerospace Ltd

W/O:			WORK ORDER	CHANGES				
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Part No	•	PAR #:	Fault Category:	NCR: Ye	No DQ	A:	_ Date: _	

QA: N/C Closed: ____ Date: __

NCR:			WORK ORDE	ER NON-CONFORMAN	ON-CONFORMANCE (NCR)						
		Description of NC	Corrective Action Section B			V					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

Date: Wednesday, 13/08/2008 10:08:43 AM Uşer: Julie Lecoca **Process Sheet** Drawing Name: REPLACEMENT GLARESHIELD KIT • Customer: CU-DAR001 Dart Helicopters Services Job Number: 41185 Part Number: D412776011 Job Number: Seq. #: Description: Machine Or Operation: 13.0 MS21075L08 ANCHOR NUT Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s) ANCHOR NUT U108963 batch: 14.0 MS35206228 Screw Comment: Qty.: Total: 11.0000 Each(s) 11.0000 Each(s)/Unit Screw SO U108963 batch: 15.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS 16.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-776-011 Location: PPP Rev: 17.0 QC21 Comment: FINAL IN ISPECTION/W/O RELEASE h 8.59-6 Job Completion

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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			· ·							

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

		WORK ORDER NON-CONFORMANCE (NCR)						
	Description of NC		Corrective Action Section B					
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector	
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	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Proval Initial Action Description Sign & Section C Chief Eng	

NOTE: Date & initial all entries

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description	
Х	D412-776-011	REPLACEMENT GLARESHIELD KIT	
1	D3690-041	GLARESHIELD ASSEMBLY	
1	D3699-041	SUPPORT ASSEMBLY	
1	D3699-042	SUPPORT ASSEMBLY	
6	AN3-3A	BOLT	
10	AN3-5A	BOLT	
12	AN960JD10L	WASHER (or NAS1149DN332J)	
11	AN960JD6L	WASHER (or NAS1149DN616J)	
4	AN970-3	WASHER	
12	MS20426AD3-3	RIVET	
11	MS21042L06	NUT	
6	MS21075L08	ANCHOR NUT	
11	MS35206-228	SCREW	

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Date: 08.06.24